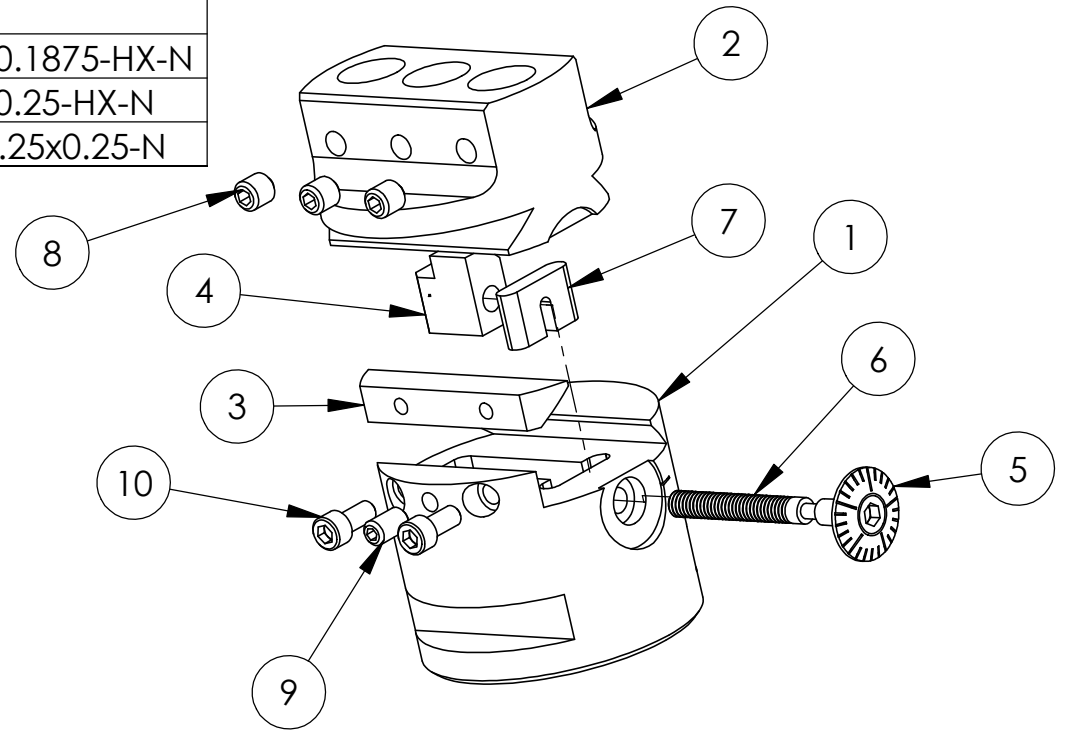
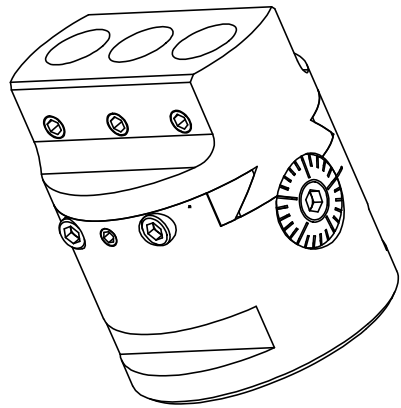


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	BH-001	Boring head body
2	1	BH-002	slide
3	1	BH-003	Gib
4	1	BH-004	Nut
5	1	BH-005	Dial
6	1	BH-006	HX-SHCS 0.138-40x1.25x1.25-N
7	1	BH-007	Dial Retainer
8	3	BH-008	SSCUPSKT 0.164-32x0.1875-HX-N
9	1	BH-009	SSCUPSKT 0.138-32x0.25-HX-N
10	2	BH-010	HX-SHCS 0.112-40x0.25x0.25-N

		REVISIONS			
ZONE	REV.	DESCRIPTION	DATE	APPROVED	



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	
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		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
	NEXT ASSY	USED ON			
	APPLICATION	DO NOT SCALE DRAWING			

TITLE: Boring Head Exploded View		
SIZE A	DWG. NO. 1210-001	REV
SCALE: 1:1	WEIGHT:	SHEET 1 OF 7

5

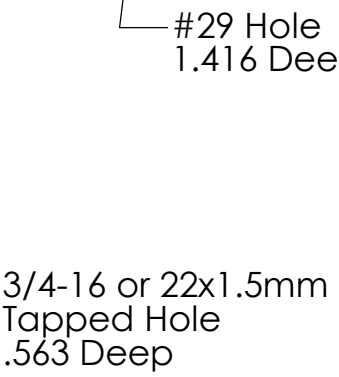
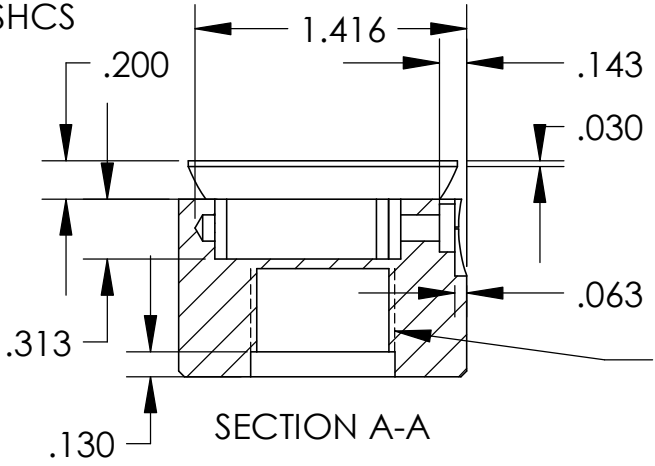
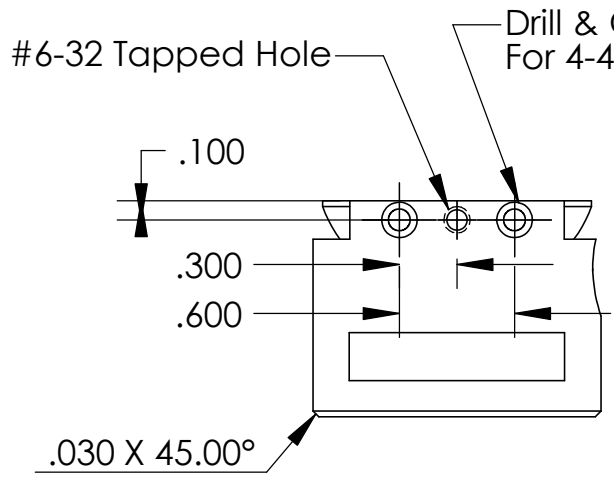
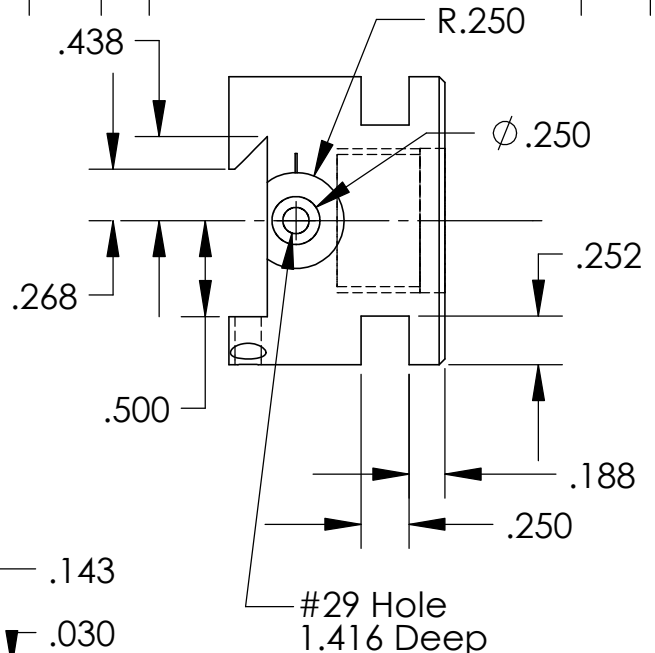
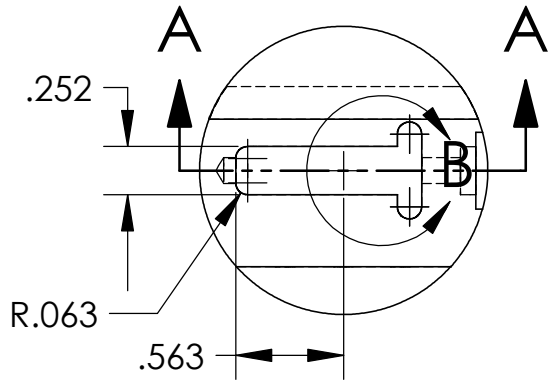
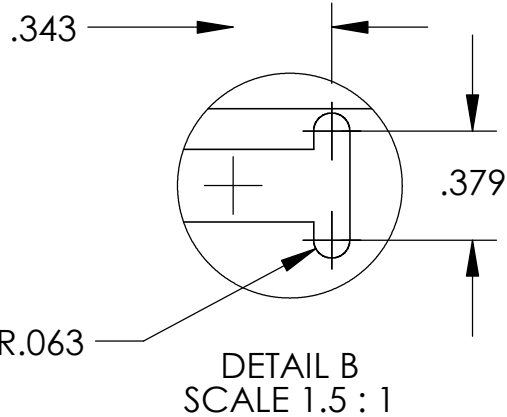
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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

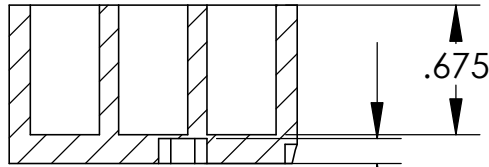


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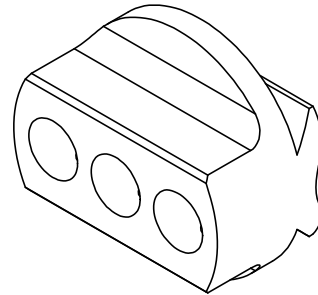
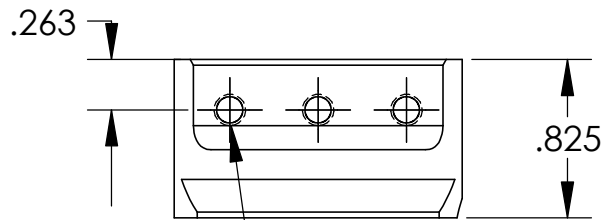
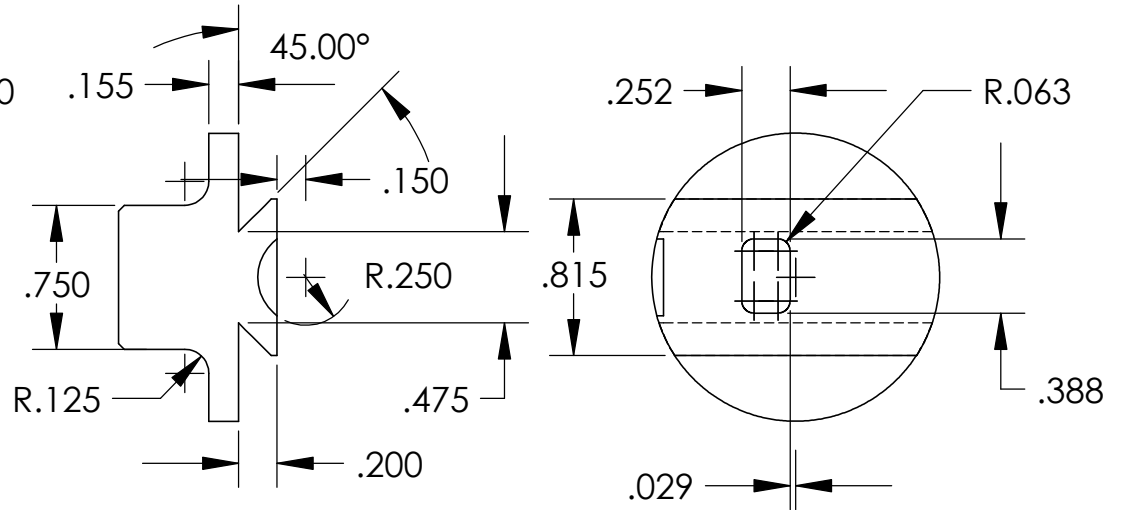
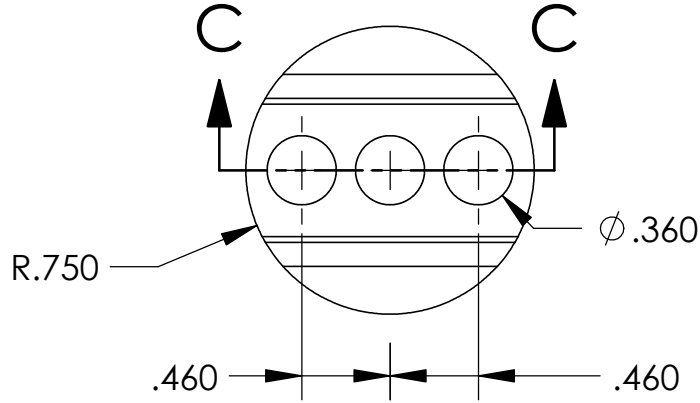
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		ANGULAR: MACH ± BEND ±	MFG APPR.	
		TWO PLACE DECIMAL ±	Q.A.	
		THREE PLACE DECIMAL ±	COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
		12L14		
		FINISH		
NEXT ASSY	USED ON			
APPLICATION	DO NOT SCALE DRAWING			

TITLE: Boring Head Body		
SIZE A	DWG. NO. 1210-001	REV
SCALE: 1:1	WEIGHT:	SHEET 2 OF 7

NOTE: For max depth cut holes w/ .25" end mill then ream to .375"



SECTION C-C



#8-32 Tapped Hole

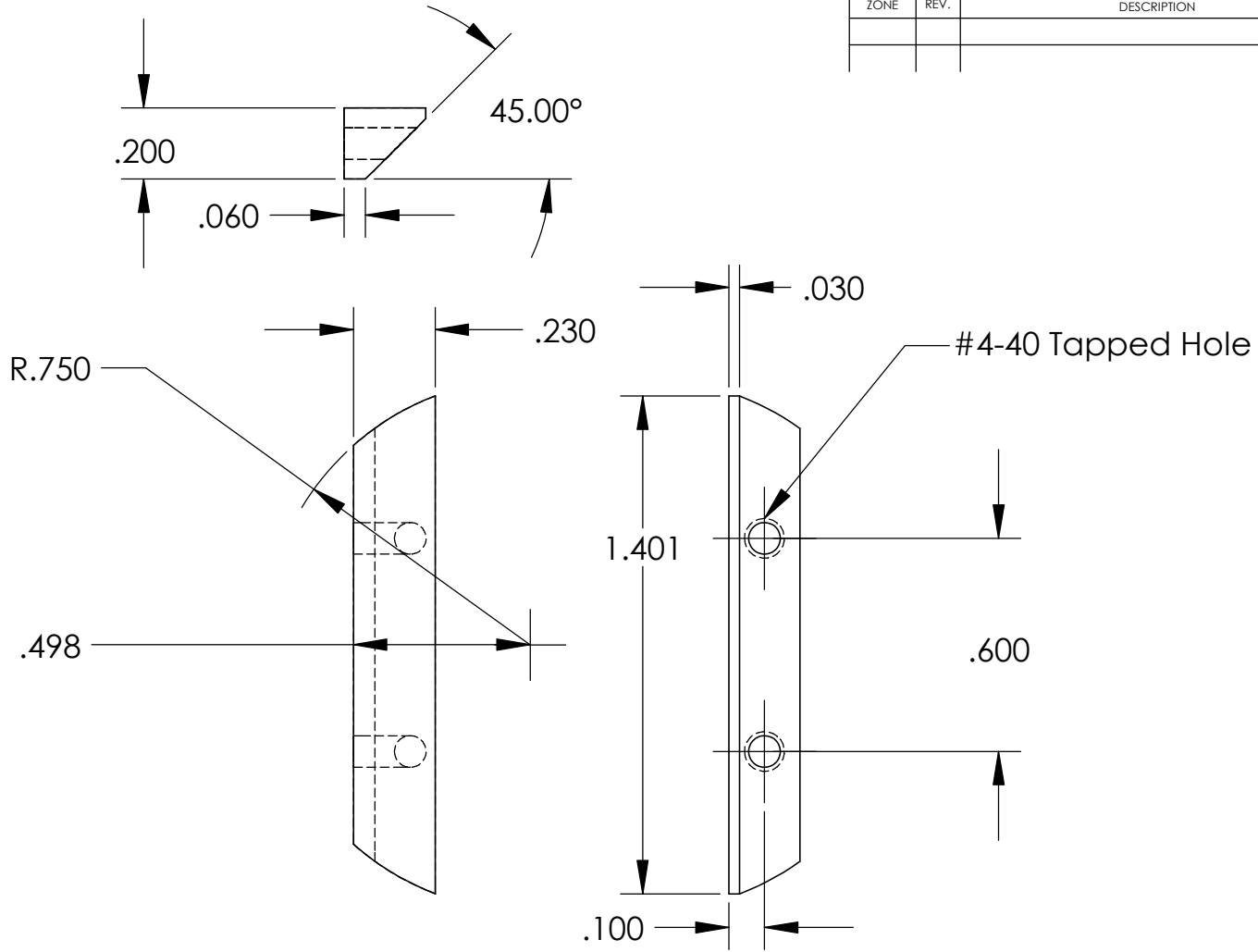
REV. NO.		REVISIONS	DATE	APPROVED
ZONE	REV.	DESCRIPTION		

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		TWO PLACE DECIMAL ±	Q.A.	
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		INTERPRET GEOMETRIC TOLERANCING PER:		
		MATERIAL		
		12L14		
		FINISH		
NEXT ASSY	USED ON			
APPLICATION		DO NOT SCALE DRAWING		

TITLE:		
<h1>Slide</h1>		
SIZE	DWG. NO.	REV
A	1210-001	
SCALE: 1:1	WEIGHT:	SHEET 3 OF 7

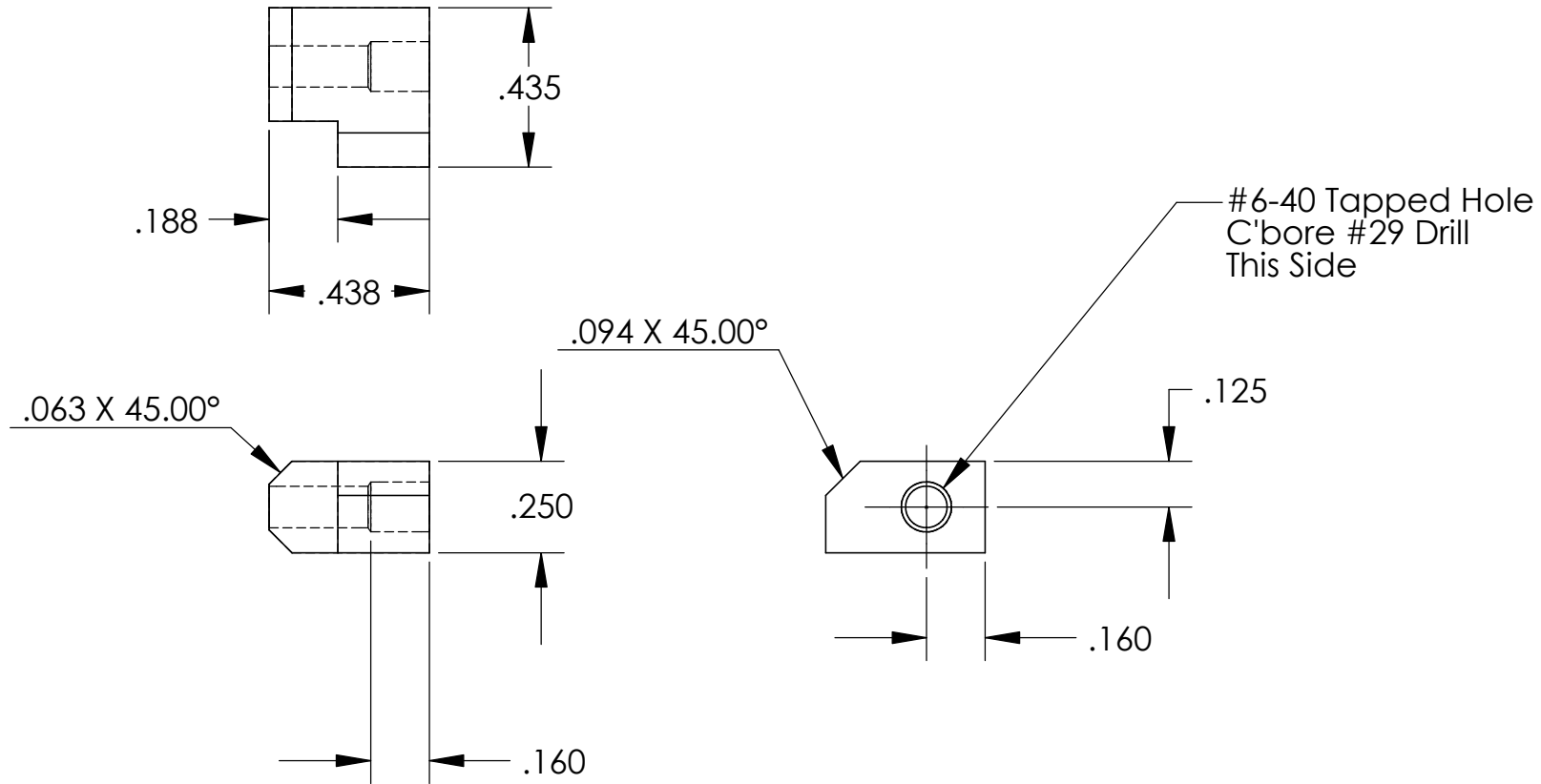
REVISIONS		DATE	APPROVED
ZONE	REV.	DESCRIPTION	



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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE: Gib	
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		ANGULAR: MACH ± BEND ±	ENG APPR.			
		TWO PLACE DECIMAL ±	MFG APPR.			
		THREE PLACE DECIMAL ±	Q.A.			
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			
		MATERIAL Brass				
		FINISH				
NEXT ASSY	USED ON				SIZE A DWG. NO. 1210-001 REV	
APPLICATION		DO NOT SCALE DRAWING			SCALE: 2:1 WEIGHT: SHEET 4 OF 7	

REVISIONS		DATE	APPROVED
ZONE	REV.	DESCRIPTION	



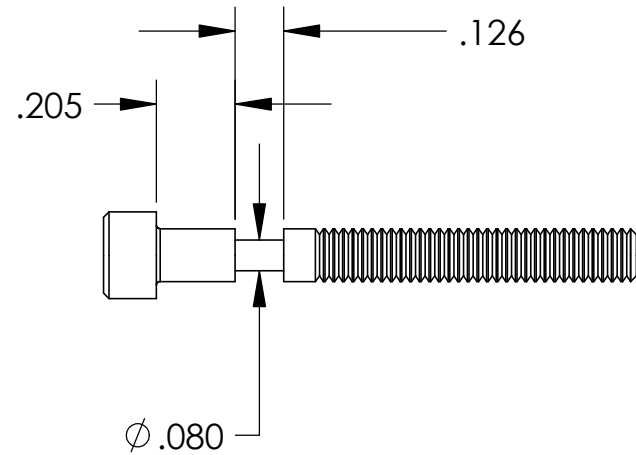
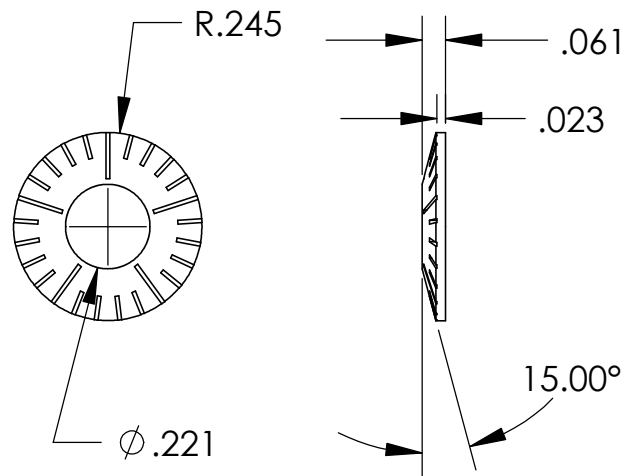
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <h1>Nut</h1>
		DIMENSIONS ARE IN INCHES	DRAWN	scc	11/19/07	
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		ANGULAR: MACH \pm BEND \pm	MFG APPR.			
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		THREE PLACE DECIMAL \pm	COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 2:1 WEIGHT: SHEET 5 OF 7
		MATERIAL Brass				
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				

		REVISIONS			
ZONE	REV.	DESCRIPTION		DATE	APPROVED

Engrave Dial w/25 Divisions
Silver Solder to Modified Screw

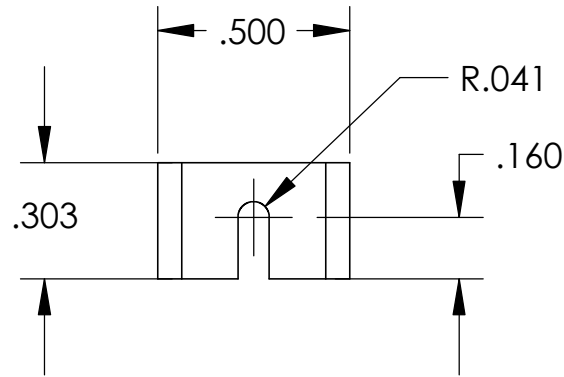
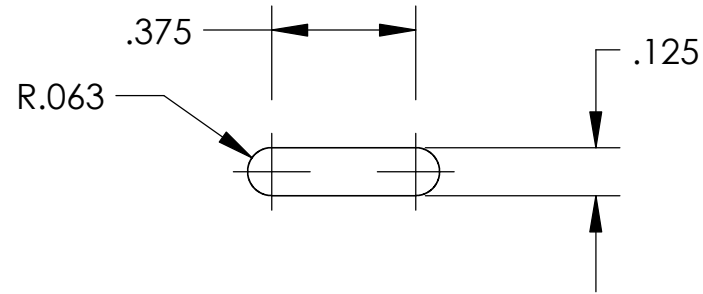
Make From 6-40 UNF x 1.25
SHCS



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL \pm ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL \pm THREE PLACE DECIMAL \pm		DRAWN	scc	11/19/07	TITLE: Screw & Dial
		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED			
		MATERIAL Dial 12L14		ENG APPR.			
		FINISH		MFG APPR.			
NEXT ASSY	USED ON			Q.A.			SIZE DWG. NO. REV A 1210-001
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:			
				SCALE: 2:1	WEIGHT:	SHEET 6 OF 7	

REVISIONS		DATE	APPROVED
ZONE	REV.	DESCRIPTION	



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Dial Retainer
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		ANGULAR: MACH ± BEND ±	ENG APPR.			
		TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	MFG APPR.			
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV A 1210-001
		MATERIAL Brass	COMMENTS:			
NEXT ASSY	USED ON	FINISH				
APPLICATION		DO NOT SCALE DRAWING				SCALE: 2:1 WEIGHT: SHEET 7 OF 7